

CRYL-A-FLOOR

DESCRIPTION

CRYL-A-FLOOR is a 100% reactive, fast curing, high strength, methyl methacrylate (MMA) based, acrylic flooring system. It is a 1/8 - 3/16 inch (3-5 mm) overlay system, composed of primer, double broadcast and topcoats. This system cannot be thinned with solvents. Surface finish can be smooth or slip resistant.

BENEFITS

- VOC compliant, <100 g/L
- Fast cure, full strength in less than one hour
- NSF Registered
- Indoor and outdoor applications
- UV resistant
- Resistant to chemical attack
- Seamless, no cold joints, always bonds to itself
- Meets USDA/FDA and CFIA requirements
- Use over a wide temperature range, even below freezing
- Available with Bio-Pruf® antibacterial and fungal additive

COLORS

CRYL-A-FLOOR is available in 15 standard colors. Please refer to the Standard Color Chart @ <http://www.dur-a-flex.com/Documents/Standard%20Color%20Chart.pdf>. Custom colors are available upon request.

TYPICAL USES

- Laboratories
- Traffic Aisles
- Heavy Industry
- Walk In Coolers
- Animal Holding
- Loading Docks
- Manufacturing Areas
- Food Processing Areas
- Bottling Areas
- Freezers
- Grocery Stores
- Commercial Kitchens

SURFACE PREPARATION

The substrate must be dry and free of oil, grease, dirt, bituminous and other contaminants. Unsound

concrete and laitance should be removed by appropriate mechanical means.

BOND TEST

Prior to full application of the primer, bond tests shall be conducted to determine adequacy of substrate preparation and bond. The bond of the primer to the substrate should be greater than the tensile strength of the substrate. A successful test shows substrate material and sheared aggregate adhering fully to the sample.

APPLICATION METHOD / SPREAD RATE

CRYL-A-PRIME should be applied by brush or roller at 80-125 Sq Ft per gallon (2-3m² per liter). Substrates that are very porous may require an additional primer application. Body coat is composed of a double broadcast of CRYL-A-GLAZE resin and Flintshot or Q-Rok aggregate. CRYL-A-GLAZE is roller applied at 80-100 Sq Ft per gallon (2-2.5 m² per liter) per coat. The aggregate is broadcast at an approximate rate of 0.5 lbs per Sq Ft (2.5 kg per m²) per coat. The cured system is topcoated with two pigmented coats of CRYL-A-TOP at 60-100 Sq Ft per gallon (1.5-2.5 m² per liter). The appropriate amount of CRYL-A-CURE is determined by using the CRYL-A-FLEX Mixing Chart.

CURE

CRYL-A-FLOOR components will typically cure in 45-60 minutes. The floor is fully functional one hour after completed application.

PACKAGING

CRYL-A-FLOOR resins are available in 5-gallon (19 liter) pails and 50-gallon (190 liter) drums. CRYL-A-CURE is available in 1-gallon (3.8 liter) cans, 5-gallon (19 liter) pails and 55 lb (25 kg) boxes. Flintshot aggregate is available in 50 lb (22.7 kg) and 100 lb (45.5 kg) bags.

TECHNICAL INFORMATION

CRYL-A-FLOOR is part of a family of special repair and wearing materials supplied by DUR-A-FLEX. If you require further information on this or any of our other products, please contact our Technical Department.

PHYSICAL CHARACTERISTICS

Percent Reactive	100%
VOC	<100 g/L
Pot Life @ 68 F (20 C)	10-20 minutes
Cure Rate @ 68 F (20 C)	30-60 minutes
Recoat Time	60 minutes
Tensile Strength	2,175 psi (15 N/mm ²)
Compressive Strength (Filled System)	6,000-8,000 psi (41-56 N/mm ²)

CHEMICAL RESISTANCE

This product is resistant to many common chemicals. Please refer to the master “**Chemical Resistance Chart**” for actual resistance to specific chemicals/reagents.

GUIDE SPECIFICATIONS

This product is part of the DUR-A-FLEX family of polymer systems. Please contact DUR-A-FLEX for complete three part guide specs.

DRAWINGS AND DETAILS

Standard CAD drawings and details are available for coves, drains, breaches, transitions, etc. Please contact DUR-A-FLEX for actual drawings.

CLEANING

This product is part of a low maintenance flooring solution, however, certain textures and service environments require specific procedures. Please refer to the master “**Cleaning Guide**”.

STORAGE CONDITIONS

Store in a cool and dry place below 85 F (30 C), out of direct sunlight. Do not store near open flame or food. The shelf life is 6 months from ship date in the original unopened containers.

CAUTION

Adequate cross ventilation should be provided. Read, understand and follow Material Safety Data Sheets and Application Instructions of this flooring system prior to use. Follow the Hazardous Materials Identification System labeling guide for proper personal protective equipment to use when handling this product. Use only as directed. **If substrate and/or material temperature is above 90 F (32 C), Do Not apply material.**

JOINT GUIDELINES

Refer to the [Joint Guidelines](#) for complete details on our website

MOISTURE CONCERNS

Please refer to the [Floor Evaluation Flow Chart](#) in the Contractor’s Center of our website for a step-by-step process to determine the condition of the concrete.

Before using any DUR-A-FLEX, Inc. product, be sure the Material Safety Data Sheet is read and understood.