



# Material Safety Data Sheet

95 Goodwin Street, East Hartford, CT., 06108 (860) 528-9838

Date Prepared 9/1/2008

## SECTION I - IDENTIFICATION

IDENTITY (As Used on Label) **50/50 Hardener**

COMMON NAME Cycloaliphatic Diamine Epoxy Hardener

HAZARD RATING 0 = Least 1 = Slight 2 = Moderate 3 = High 4 = Extreme	Health	2
	Flammability	1
	Reactivity	0
	Personal Protection	G

## SECTION II - PRODUCT COMPONENTS

CAS.#	OSHA PEL	ACGIH TLV
Benzyl Alcohol	100-51-6	N.E. <sup>1</sup> N.E.
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	N.E. N.E.
1, 5 Pentanediamine, 2 Methyl	15520-10-2	N.E. N.E.
N, Aminoethyl Piperazine	140-31-8	N.E. N.E.
Diglycidyl Ether Bisphenol A Epoxy Resin	25085-99-8	N.E. N.E.
Salicylic Acid	69-72-7	N.E. N.E.

<sup>1</sup>None Established

T.S.C.A. Status - O.K. on all above components.

**\*FOR SPILL, LEAK, FIRE, OR ACCIDENT, CALL CHEMTREC 24-HOUR EMERGENCY NUMBER 1-800-424-9300\***

## SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point	425F	Specific Gravity (H2O = 1)	0.991
Vapor Pressure (mm Hg)	0.1	Melting Point	N/A
Vapor Density (AIR = 1)	N/A	Evaporation rate (Butyl Acetate = 1)	N/A

Volatile Organic Compounds (VOC) = Zero grams/liter

Solubility in Water Partially soluble.

Appearance and Odor Clear low viscosity liquid. Mild amine odor.

## SECTION IV - FIRE and EXPLOSION HAZARD DATA

Flash Point (Closed Cup Method)	220F	Flammable Limits	LEL	UEL
			N/A	N/A

Extinguishing Media Water spray, Foam, CO<sub>2</sub>, Dry Chemicals.

Special Firefighting Procedures

Wear full protective equipment including self-contained breathing apparatus.

Irritating and/or toxic gases may be generated by fire.

Unusual Fire and Explosion Hazards

Cool storage containers with water spray to prevent pressure build-up that may rupture the containers.

## SECTION V - REACTIVITY DATA

Stability	Unstable	Conditions to Avoid
	Stable	X Keep containers closed when not in use.
Incompatibility (Materials to Avoid)	Strong oxidizers and acids.	
Hazardous Decomposition or Byproducts	By Fire - Carbon monoxide, Carbon dioxide, Nitrogen oxides.	
Hazardous Polymerization	May Occur	Conditions to Avoid
	Will Not Occur	X Uncontrolled reaction with epoxy resins.

## SECTION VI - HEALTH HAZARD DATA

Route(s) of Entry:	Inhalation?	Skin?	Ingestion?
	YES	YES	YES

Signs and Symptoms of Exposure Irritation of skin.

Health Hazards (Acute and Chronic)

ACUTE - Irritation of skin and dermatitis.

CHRONIC - Repeated overexposure will cause severe skin irritation, dermatitis and sensitization. Sensitized persons may experience rapid irritation of skin upon exposure.

Persons with lung disorders or who are sensitized should not use this product.

Carcinogenicity:	NTP?	IARC Monographs?	OSHA Regulated?
	NO	NO	NO

Medical Conditions Generally Aggravated by Exposure

Allergy, skin disorders.

Emergency and First Aid Procedures

EYES - Flush with water, holding lids open for 15 minutes or more. Call physician for advice if necessary.

SKIN - PROMPTLY wash with soap and water. DO NOT wash with solvents. Seek medical advice irritation develops or persists.

INHALATION - Move person to fresh air if effects occur. If needed, give oxygen or artificial respiration to improve breathing. Consult physician.

INGESTION - Get medical attention immediately. Never give liquids to an unconscious or convulsing person.

## SECTION VII - CONTROL MEASURES

Respiratory Protection (Specify Type)

Provide adequate exhaust ventilation; use a NIOSH approved respirator if PELs/TLVs are exceeded.

Ventilation	Local Exhaust	If needed.	Special	None known.
	Mechanical	Adequate exhaust ventilation must exhaust AWAY from applicator.		

Protective Gloves Natural rubber or Neoprene. Eye Protector Splash goggles or face shield.

Other Protective Clothing or Equipment

Use rubber apron, face shield and appropriate clothing to prevent contact with skin. Launder contaminated clothing before reuse. Discard contaminated leather shoes and canvas sneakers. Protective skin creams help cleaning with soap and water, gloves must still be worn. An eye wash station or an adequate supply of clean water must be available at work area.

Work/Hygenic Practices Enforce careful handling to prevent splashing. Wash thoroughly after use.

## SECTION VIII - PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to be Taken in Case Material is Released or Spilled

Wear protective equipment to prevent exposure. Stop spill and dike to prevent spreading. Cover spill with absorbent materials and collect into containers. Clean contaminated area with detergent and water or a steam cleaner for best results.

Waste Disposal Method

Dispose in accordance with Federal, State and Local requirements.

Precautions to be Taken in Handling and Storing

Keep containers tightly closed when not in use.

Other Precautions NONE KNOWN.

Prepared by Samet Dy - Chemist

**PLEASE NOTE** "The above information is accurate to the best of our knowledge. However, since data, safety standards, and government regulations are subject to change and the conditions of handling and use, or misuse, are beyond our control, Dur-A-Flex, Inc. MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, WITH RESPECT TO THE COMPLETENESS OR CONTINUING ACCURACY OF THE INFORMATION CONTAINED HEREIN AND use."



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## SECTION I - IDENTIFICATION

IDENTITY (As Used on Label) **50/50 Resin**

COMMON NAME Epoxy Resin - Pigmented

HAZARD RATING

0 = Least  
1 = Slight  
2 = Moderate  
3 = High  
4 = Extreme

Health	1
Flammability	1
Reactivity	0
Personal Protection	G

## SECTION II - PRODUCT COMPONENTS

	CAS.#	OSHA PEL	ACGIH TLV
Diglycidyl Ether Bisphenol A Epoxy Resin	25068-38-6	N.E. <sup>1</sup>	N.E.
Aliphatic Glycidyl Ether Diluent	68609-97-2	N.E.	N.E.
Titanium Dioxide	13463-67-7	15mg/m <sup>3</sup>	10mg/m <sup>3</sup>
Calcium Carbonate	1317-65-3	15mg/m <sup>3</sup>	10mg/m <sup>3</sup>
Aluminum Silicate	1332-58-7	15mg/m <sup>3</sup>	2mg/m <sup>3</sup>
Barium Sulfate <sup>2</sup>	7727-43-7	10mg/m <sup>3</sup>	10mg/m <sup>3</sup>
Inorganic Iron Oxides	1309-37-1	15mg/m <sup>3</sup>	10mg/m <sup>3</sup>
Chromium(III) Oxide Green(trivalent chromium) <sup>*3</sup>	1308-38-9	1mg/m <sup>3</sup>	0.5mg/m <sup>3</sup>

<sup>1</sup>Not Established

<sup>2</sup>Barium Sulfate is listed in SARA III, Part 372, Section 313.

<sup>\*3</sup>This product contains only 1-3ppm (0.0001%-0.0003%) leachable hexavalent chromium. Trivalent chromium is not specifically listed as a possible carcinogen. Only in Dark Green and Light Green pigmented systems.

T.S.C.A. Status - O.K. on all above components.

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## SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point	N/A	Specific Gravity (H2O = 1)	1.55
Vapor Pressure (mm Hg)	N/A	Melting Point	N/A
Vapor Density (AIR = 1)	N/A	Evaporation rate (Butyl Acetate = 1)	N/A

Volatile Organic Compounds (VOC) = Zero grams/liter

Solubility in Water NONE

Appearance and Odor Pigmented viscous liquid. Mild characteristic odor.

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Closed Cup Method)	485F	Flammable Limits	LEL	UEL
			N/A	N/A

Extinguishing Media Water spray, Foam, CO<sub>2</sub>, Dry Chemicals.

Special Firefighting Procedures

Wear full protective equipment including self-contained breathing apparatus.

Unusual Fire and Explosion Hazards

Cool storage containers with water spray to prevent pressure build-up that may rupture the containers.

Combustion products may be toxic.

## SECTION V - REACTIVITY DATA

Stability	Unstable		Conditions to Avoid
	Stable	X	Excess heating over long periods of time degrades the resin.

Incompatibility (Materials to Avoid) Uncontrolled reaction with amines.

Hazardous Decomposition or Byproducts By Fire - Carbon monoxide, Carbon dioxide, Nitrogen oxides, Aldehydes.

Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	Uncontrolled reaction with amines.

## SECTION VI - HEALTH HAZARD DATA

Route(s) of Entry:	Inhalation?	Skin?	Ingestion?
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